Direct to Garment Printer

RICOH imagine. change.

Socks

RICOH Ri 3000 Ri 6000



Professional Apparel Printing in 3 Easy Steps

Discover the shortest route from design to print with the new RICOH Ri 3000 and Ri 6000 printers. Our new generation of direct to garment printers deliver high quality prints directly onto garments. When your job calls for hundreds of full colour prints or a custom one-off, your entire apparel printing process is now three simple steps: **Design, Print, Cure.**

Design: The versatile Ri 3000 and Ri 6000 printers give you everything you need to print customized graphics on t-shirts, garments and more. Print files directly from a USB flash drive or any network PC. Our printers also include the intuitive AnaRIP™ software that eliminates the colour separation process, working seamlessly with your favourite graphic design software such as Illustrator, Photoshop, Corel Draw, etc., giving you full control of printing options including ink settings and image placement.



2 Print: The Ri 3000/Ri 6000 printers feature robust capabilities that can complete a full-colour print in seconds and deliver eye-popping visuals on dark garments. Our specially formulated inks give you the flexibility to print on natural fabrics and synthetic blends including 100% light poly. Simply load your garment, preview the image on the console, and push the print button.



Cure: The final step in the process is to use a heat press or tunnel dryer to cure the ink into the garment. Heat curing ensures ink longevity so your finished prints will be colourfast, machine-washable, soft to the touch, and stretch without cracking.





The Comprehensive Direct to Garment Solution



Fast

Print a custom shirt in seconds. The Ri 6000 can print full-colour 12" x 10" graphics on light coloured garments in less than 27 seconds.



Profitable

Stop outsourcing jobs and keep all the profit in house. Ricoh direct to garment printers allow you to be profitable when doing small to large size order, even for a one-off custom print. Go from design to finished product in minutes, saving setup costs.

The RI 3000/RI 6000 features a closed-loop ink circulation system for white ink which dramatically improves ink flow and minimizes waste.





Quality

Manufactured under Ricoh's ISO 9001 and ISO 14001 certified factory in California, the Ri 3000 and Ri 6000 features Ricoh 4th-generation industrial-grade print heads rated at 100 billion actuations.



Reliable

The Ri 3000/Ri 6000 printers are a culmination of Ricoh analysis, engineering, manufacturing, process and testing.





Vibrant

Easily print high-def photo prints and CMYK designs. The Ri 3000/Ri 6000 utilizes water based inks that are extremely soft and vibrant.



Easy

Control at your fingertips. Easily send prints, reprint previous jobs, and manage your print queue with our new intuitive interface and computer connectivity.

Auto table height adjustment allows you to quickly switch from printing on thin garments to thick garments with confidence.



Creativity Limited By Only The Imagination















100/240VAC 50~60Hz, 2.0A max, Max 90

19.8" x 42.3" x 44" / 50.3 cm x 107.4 cm x 111.8 cm

Light shirt (CMYK only): 356°F/180°C, 40 seconds

Dark shirt (white ink): 330°F/165°C, 90 seconds

Use HVLP Wagner power sprayer or automatic

(Some applications require pretreatment prior to

6" x 1.5"

sprayer in a separate room from your printer.

180 lbs. (81.6 kg)

Ri 6000

RICOH Ri 3000 / Ri 6000

GENERAL

Print table/maximum image area Print head technology

Ink channels: CMYK + White x2 / 192 nozzles per channel Typical print speed, 12" x 10" graphic, light garment

Resolution settings

Ink delivery system

Printable substrates

Table height adjustment (Measurments based on standard 14"x 18" table platen)

Maintenance features

Operating Environment Connectivity

14" X 18" / 35 6 cm X 45 7 cm

MH2420 industrial grade piezo-electric drop-on-

demand inkjet.

Ri 3000 Ri 6000 6 channels 12 channels Speed print: Speed print: 51 seconds 27 seconds Fine print: Fine print: 100 seconds 53 seconds

Speed: 600 x 600 dpi

Fine: 600 x 600 dpi

Water-based pigmented CMYK and white inks. Advanced closed-loop delivery system; Auto ink circulation system for white channels.

100% cotton and high-cotton blends; 100% light poly, up to 50/50 dark poly, wood, canvas, hats and other extended media options available

Automatic table-height adjustment for media up to 2.3"/5.84 cm thick with laser sensor (Class 2 Laser Product). Manual table-height adjustment up to 2.7"/6.85 cm thick.

Auto ink maintenance system, automated print head cleaning for clogs, power purge system to help fill and remove ink from system. 59°F/15°C to 90°F/32°C. Humidity 45-80% RH USB 2.0; supports USB drive, and Ethernet

Supported file types Electrical requirements

Dimensions Weight

Optional tables

Curing temperatures and times - heat press (conveyor times vary)

Pretreatment

printing). Hat platen

TIFF, PNG, JPG, PDF, BMP

Watts usage

180 lbs. (81.6 kg)

Ri 3000

15.2 cm x 3.8 cm Youth size print 8.5" x 12" table 21.6 cm x 30.5 cm

PowerBright pretreatment formula:

Sleeve print table 4" x 17" 10.2 cm x 43.2 cm

AnaRIP & Spark System Requirements

Required Operating System Minimum processor and memory Compatible file formats Computer storage Minimum monitor resolution

Languages

Maximum image resolution

Windows 7/8/10, 32 or 64-bit 2.0 GHz. 2 GB RAM

TIFF, PNG, JPG, PDF, PSD, AI, BMP 2.0 GB hard drive space 1024 x 768 or higher

English

4200 x 5400 @ 300 dpi

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www.ricoh-ap.com

RICOH ASIA PACIFIC PTE LTD

103 Penang Road #08-01/07, VISIONCREST Commercial, Singapore 238467 Phone: +65 6830 5888, Fax: +65 6830 5830

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